Attorney's Docket: 2002DE442
Serial No.: 10/537,556
Art Unit 1621
Response to Office Action of 1/12/2007

This listing of claims will replace all prior versions, and listings of claims in the application:

- 1.(Currently Amended) A quaternary ammonium composition consisting essentially of
- a) a cationic compound with general formula:

$$R_1 - N - R_4 - X - R_3$$

wherein  $R_1$  is  $C_8$ - $C_{22}$ -alkyl,  $C_8$ - $C_{22}$ -alkenyl,  $C_8$ - $C_{22}$ -alkylamidopropyl,  $C_8$ - $C_{22}$ -alkenyl-amidopropyl,  $C_8$ - $C_{22}$ -alkylalkenyl(poly)alkoxyalkyl,  $C_8$ - $C_{22}$ -alkanoylethyl or  $C_8$ - $C_{22}$ -alkenoylethyl, [[ $R_2$ ,  $R_3$  and  $R_4$ ]]  $R_2$  and  $R_3$  are  $C_1$ - $C_{22}$ -alkyl,  $C_2$ - $C_{22}$ -alkenyl [[or]] and  $R_4$  is a group of the formula -A-(OA)<sub>n</sub>-OH, A is - $C_2$ H<sub>4</sub>- and/or - $C_3$ H<sub>8</sub>-, n is a number from 0 to 20 and X is an anion,

- b) less than 20 % by weight of water based on said composition and
- c) a non-ionic solvent selected from the group consisting of an alcohol or an ethoxylated alcohol with the general formula R-O-(AO)<sub>n</sub>H, where R is alkyl or alkenyl group containing 8 to 22 carbon atoms, A is C<sub>2</sub>H<sub>4</sub> or C<sub>3</sub>H<sub>6</sub> and mixtures thereof, and n is a number from 0 to 20, nonylphenol or ethoxylated nonylphenol with the general formula C<sub>9</sub>H<sub>19</sub>-phenyl-O-(AO)<sub>n</sub>H, where A and n are as defined above, and mixtures thereof.
- 2.(Previously Presented) The composition of claim 1, which contains 5 to 60 % by weight of the cationic compound a).

Attorney's Docket: 2002DE442
Serial No.: 10/537,556
Art Unit: 1621

3.(Previously Presented) The composition of claim 1, wherein the cationic compound a) is an  $C_8$ - $C_{22}$ -alkyl or  $C_8$ - $C_{22}$ -alkenyl-dimethyl-hydroxyethyl ammonium.

4.(Previously Presented) The composition of claim 1, which has 40 to 95 % by weight of the non-ionic solvent c).

5.(Previously Presented) The composition of claim 1, which has less than 5% of by-products.

6.(Currently Amended) The composition of claim 1, which the non-ionic solvent is selected from the group consisting of an ethoxylated fatty alcohol, a fatty alcohol, a polyethylene glycol, a polypropylene glycol, a block co-polymer of ethylene and propylene, a nonylphenol, [[a]] an ethoxylated nonylphenol, and a mixture thereof.

7.(Canceled)

8.(Currently Amended) A process for preparing a composition as claimed in claim 1

a quaternary ammonium composition consisting essentially of

a) a cationic compound with general formula:

$$R_1 - N - R_4 - X - R_3$$

Attomey's Docket: 2002DE442
Serial No.: 10/537,556
Art Unit 1621
Response to Office Action of 1/2/2007

wherein  $R_1$  is  $C_8$ - $C_{22}$ -alkyl,  $C_8$ - $C_{22}$ -alkenyl,  $C_8$ - $C_{22}$ -alkylamidopropyl,  $C_8$ - $C_{22}$ -alkenyl-amidopropyl,  $C_8$ - $C_{22}$ -alkyl/alkenyl(poly)alkoxyalkyl,  $C_8$ - $C_{22}$ -alkenyl-amidopropyl,  $C_8$ - $C_{22}$ -alkenyl-alkenyl-alkoxyalkyl,  $C_8$ - $C_{22}$ -alkenyl-alk

- b) less than 20 % by weight of water based on said composition and
- a non-ionic solvent selected from the group consisting of an alcohol or an ethoxylated alcohol with the general formula R-O-(AO)<sub>n</sub>H, where R is alkyl or alkenyl group containing 8 to 22 carbon atoms, A is C<sub>2</sub>H<sub>4</sub> or C<sub>3</sub>H<sub>6</sub> and mixtures thereof, and n is a number from 0 to 20, nonylphenol or ethoxylated nonylphenol with the general formula C<sub>3</sub>H<sub>19</sub>-phenyl-O-(AO)<sub>n</sub>H, where A and n are as defined above, and mixtures thereof,

wherein  $R_4$  in the eationic compound a) is defined as a group of the formula  $\Lambda$ .

(OA), OH wherein  $\Lambda$  is  $-G_2H_4$  or  $-G_3H_6$ , or a mixture thereof, and n is a number from 0 to 20

said process comprising:

reacting an amine of the formula

$$\begin{array}{c}
R_1 \\
R_1 \\
R_3
\end{array}$$

wherein  $R_1$  is  $C_8$ - $C_{22}$ -alkyl,  $C_8$ - $C_{22}$ -alkenyl,  $C_8$ - $C_{22}$ -alkylamidopropyl,  $C_8$ - $C_{22}$ -alkenyl-amidopropyl,  $C_8$ - $C_{22}$ -alkyl/alkenyl(poly)alkoxyalkyl,  $C_8$ - $C_{22}$ -alkanoylethyl or  $C_8$ - $C_{22}$ -alkenyl-alkenylethyl,  $R_2$  and  $R_3$  are  $C_1$ - $C_{22}$ -alkyl,  $C_2$ - $C_{22}$ -alkenyl or a group of the formula -A-

Attorney's Docket: 2002DE442
Serial No.: 10/537.556
Art Unit 1621

 $(OA)_n$ -OH, wherein A is  $-C_2H_4$ - or  $-C_3H_6$ -, or a mixture thereof, and n is a number from 0 to 20 with an inorganic monohalo acid and [[than]] then reacting the ammonium salt thus obtained with ethylene oxide [[and/or]] or propylene oxide or a mixture thereof.

- 9.(Currently Amended) The process of claim [[7]]  $\underline{8}$ , wherein the amine is  $C_{8}$ - $C_{22}$ -alkyl or  $C_{8}$ - $C_{22}$ -alkenyl-dimethyl amine, or mixtures thereof.
- 10.(Previously Presented) The process of claim 8, wherein the monohalo acid is aqueous, hydrochloric acid.
- 11.(Previously Presented) The process of claim 8, wherein the ammonium salt is reacted with ethylene oxide.
- 12.(Previously Presented) The process of claim 8, wherein the non ionic solvent is a  $C_{12}/C_{14}/C_{16}$  alcohol polyglycol having 7 EO units.
- 13.(Previously Presented) The process of claim 8, wherein the first step is proceed in a temperature between 20 and 100°C.
- 14.(Previously Presented) The process of claim 8, wherein the second step is proceeded in a temperature between 40 and 100°C.

Attomey's Docket: 2002DE442
Serial No.: 10/537,556
Art Unit 1621
Response to Office Action of 1/12/2007

15.(Previously Presented) The process of claim 8, wherein the amine is  $C_8$ - $C_{22}$ -alkyl or  $C_8$ - $C_{22}$ -alkenyl-dimethyl amine, or mixtures thereof.